



## **Regulatory Constraints Limiting Network Optimization**

OTC manufacturing regulations limit production relocation and network flexibility, complicating compliance across global markets. You are missing opportunities without the ability to incorporate these constraints into your network design.

## Difficulty in Understanding Margin Contribution of New Product Launches

If your network design team struggles to assess how new product launches impact overall margin contribution, it may indicate a need for an upgrade.

## **Inadequate Long-Range Capacity Planning**

allocation without a clear understanding of which products are

driving profitability.

Difficulty aligning capacity with market growth can stem from challenges like under utilized or over utilized resources, evaluating investments, and managing shifting production strategies.

## **Poor Financial Optimization in Network Design**

Excel-based models struggle to evaluate NPV, IRR, and free cash flow metrics. This limits the ability to uncover financial sensitivities, streamline decisions, and achieve optimal business coutcomes.